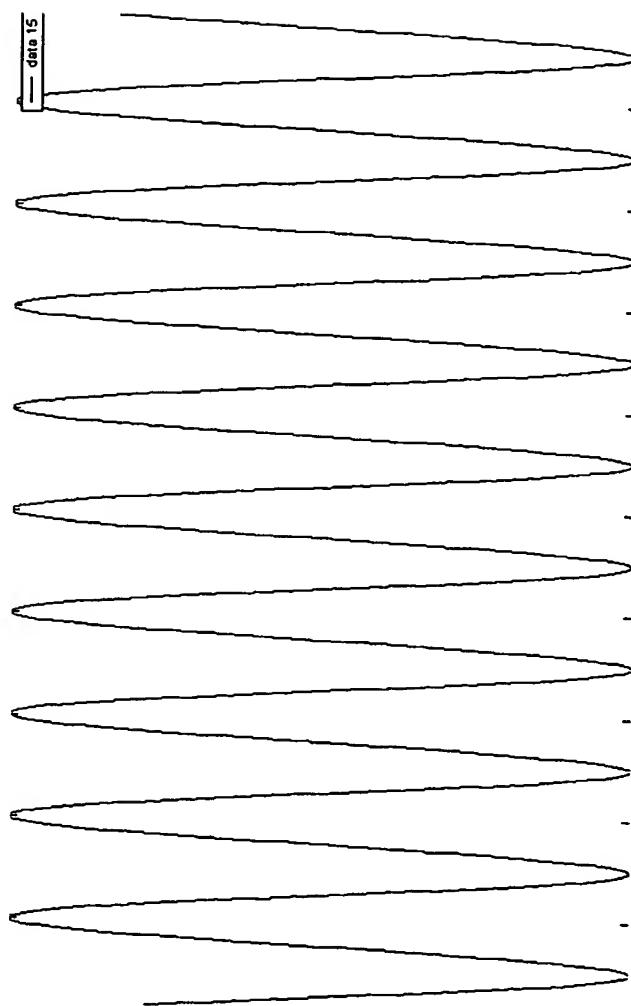


Figure 1



Step 1 – Incoming signature from sensor (time domain)

Figure 2



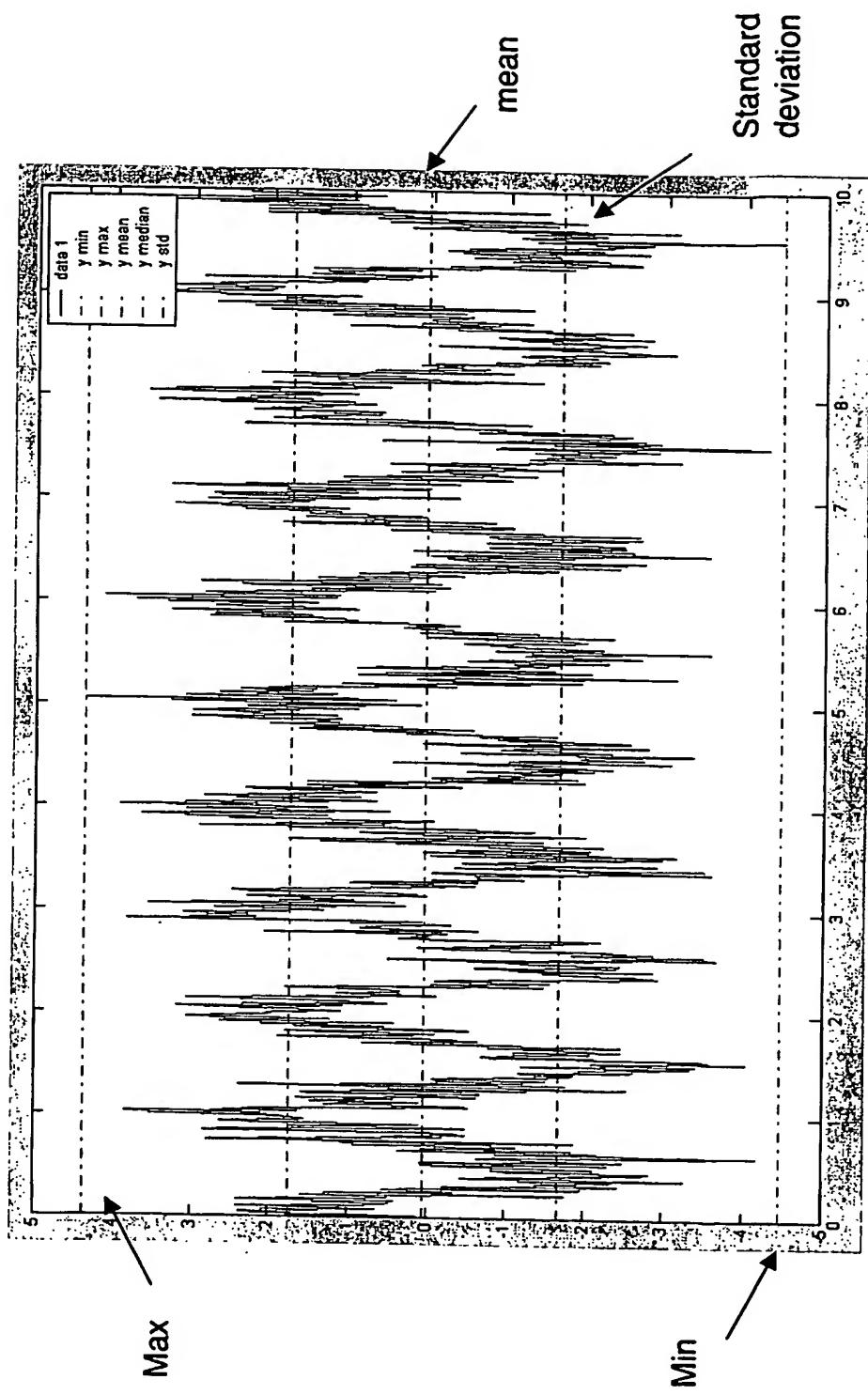
Step 2 – Filtered signature (time domain)

Figure 3



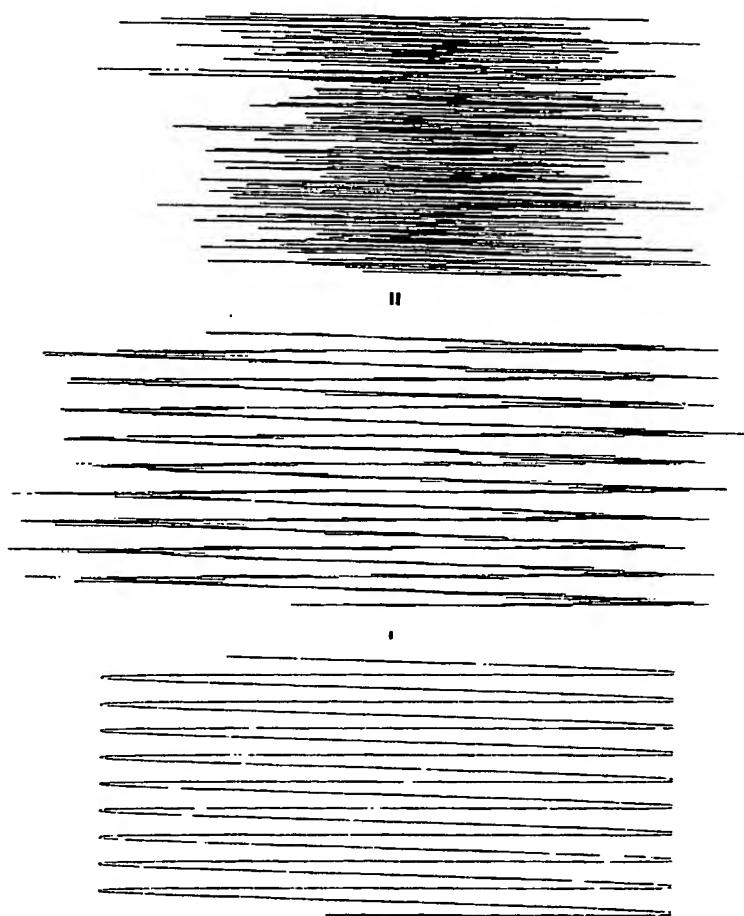
Step 3 – Filtered signature (frequency domain)

Figure 4



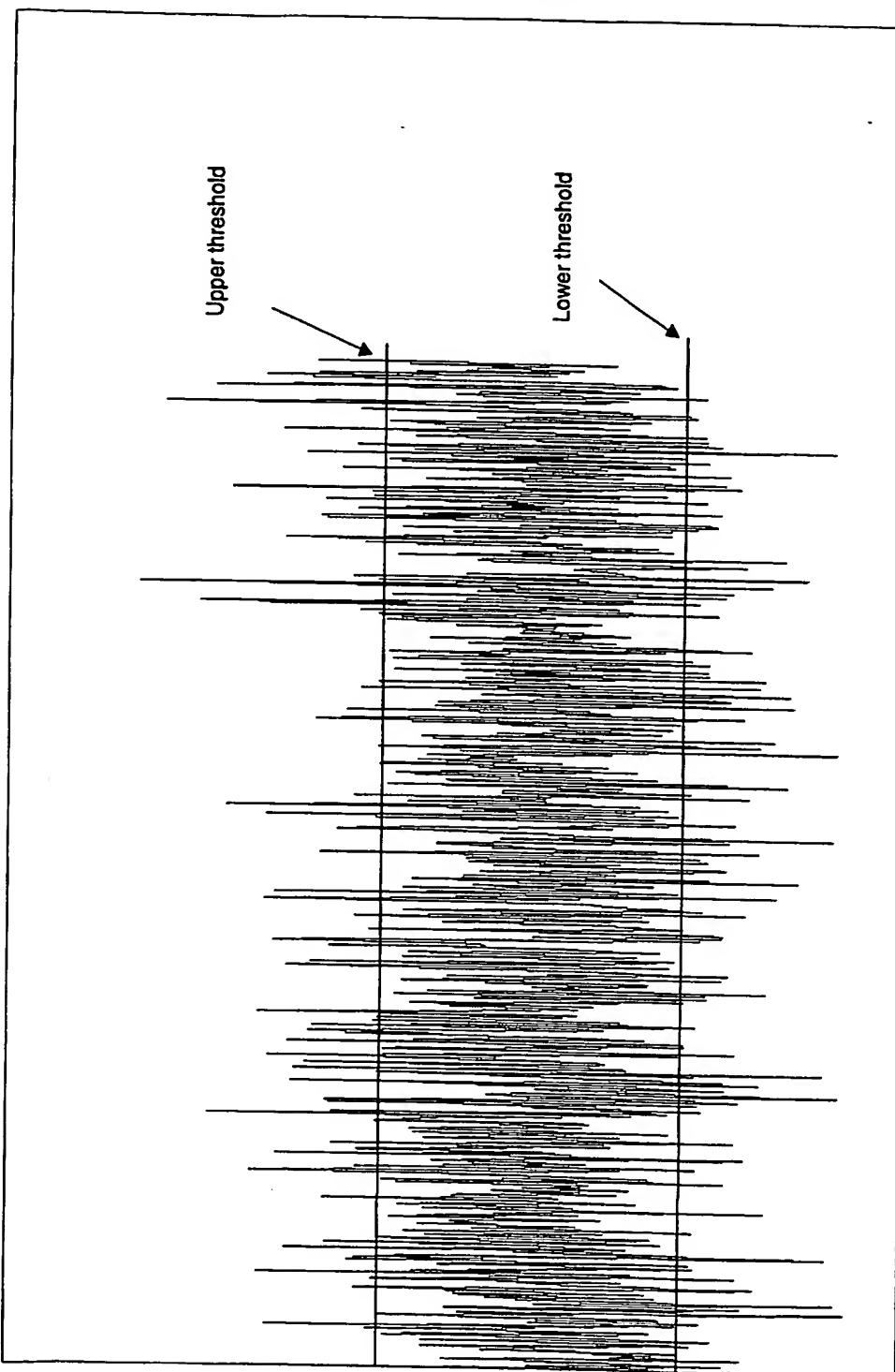
Simple Condition Monitoring uses Thresholds

Figure 5



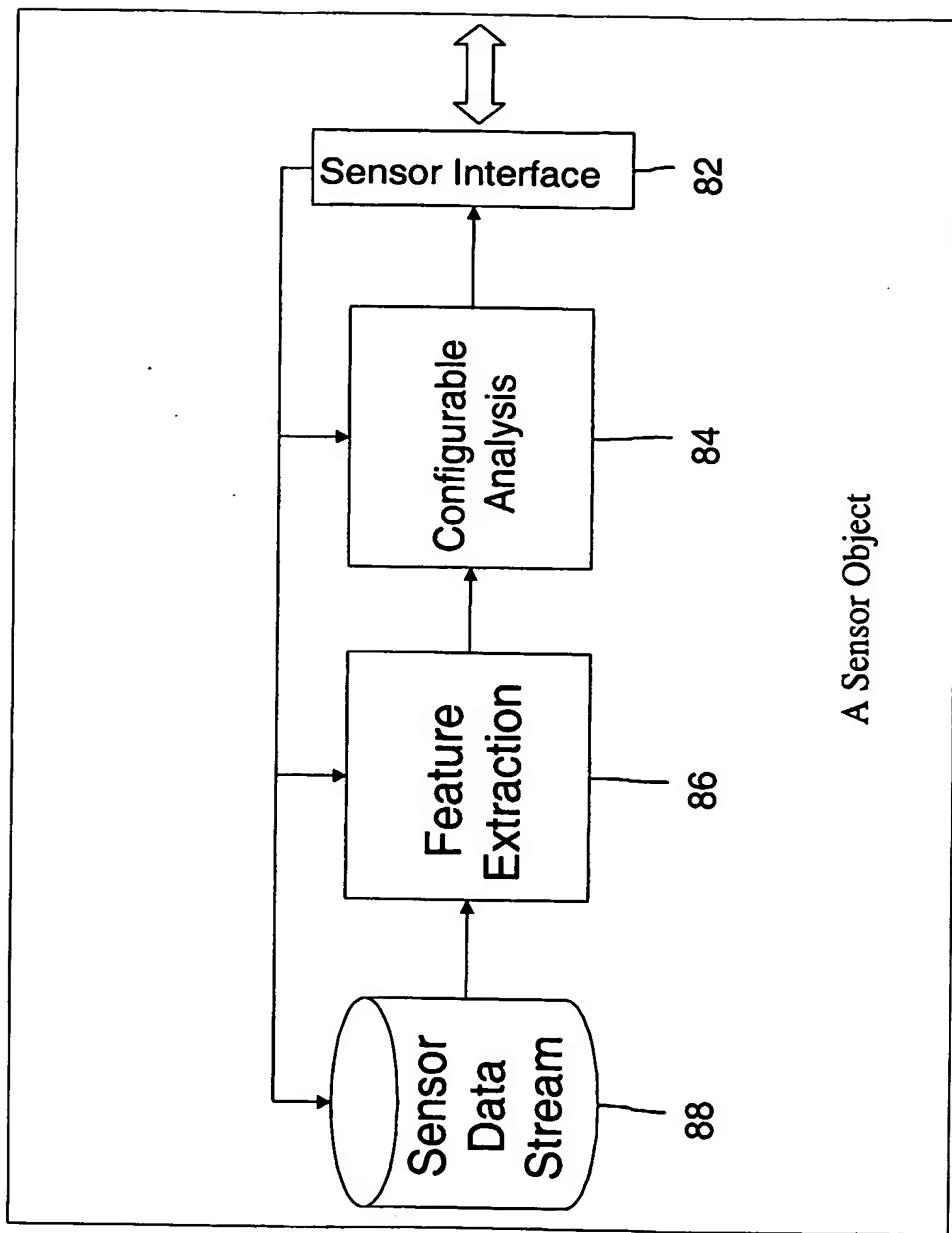
Subtracting a signature from a reference signature

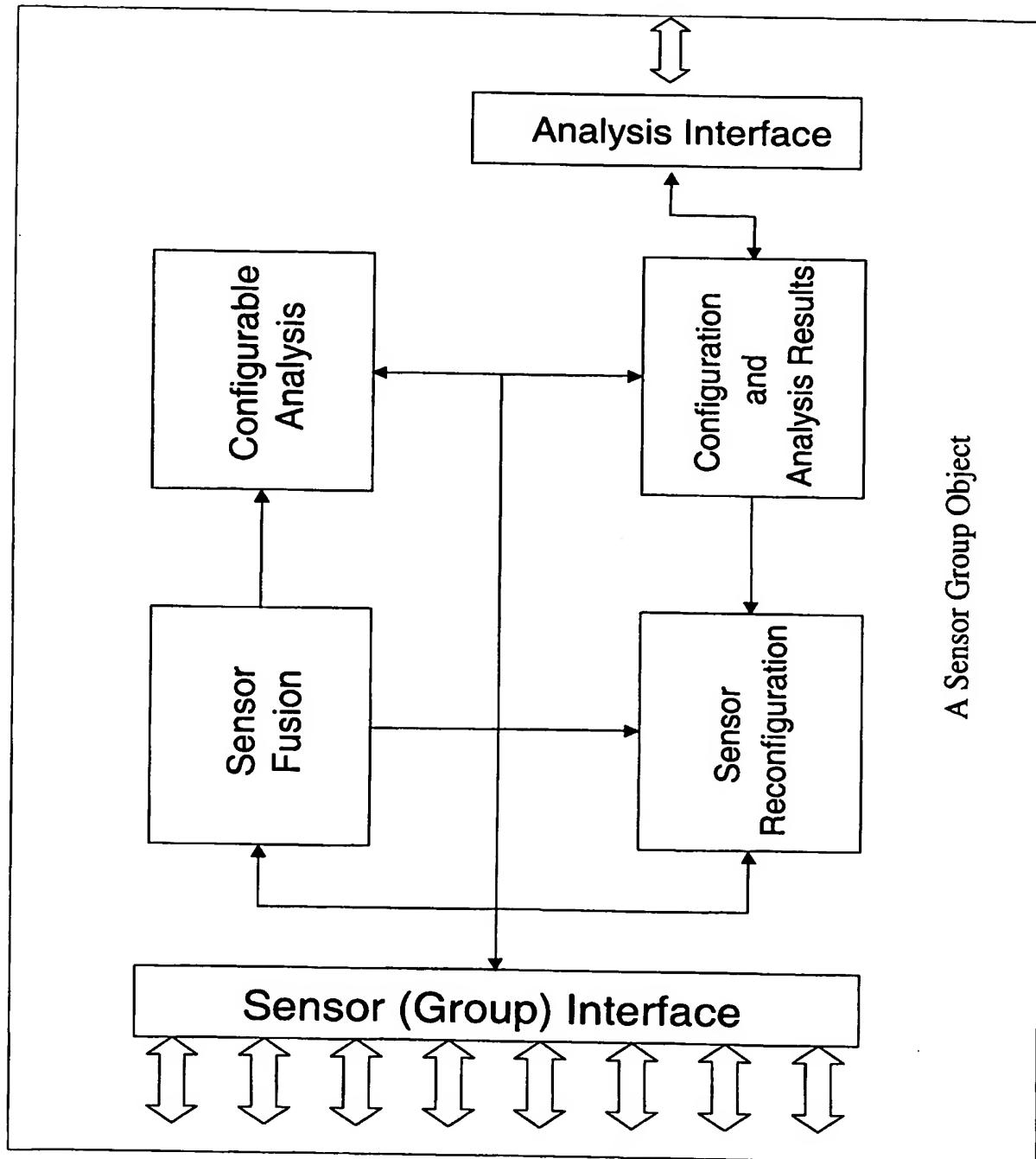
Figure 6



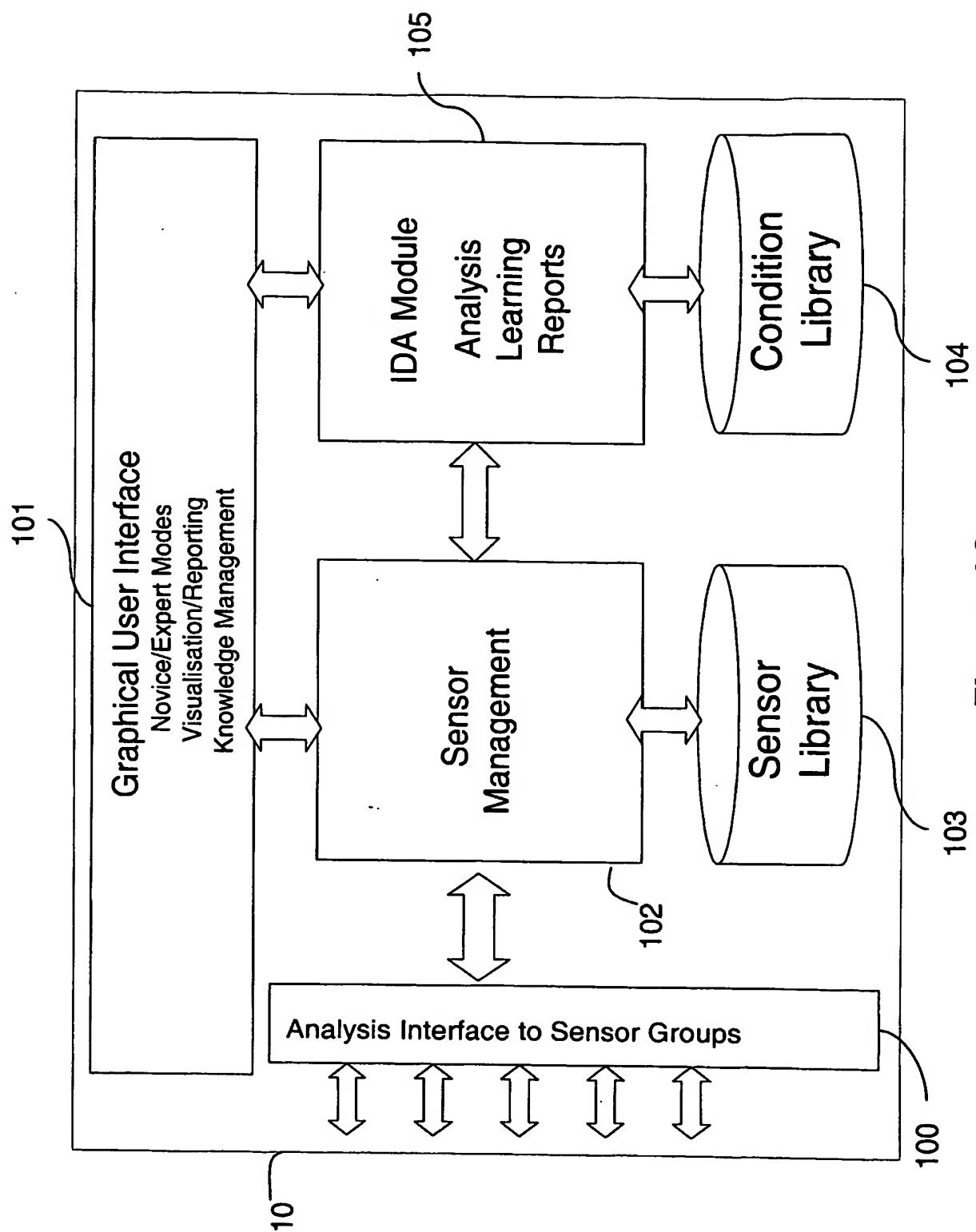
Thresholds for Error Signals

Figure 7

**Figure 8**

**Figure 9**

10/15

**Figure 10**

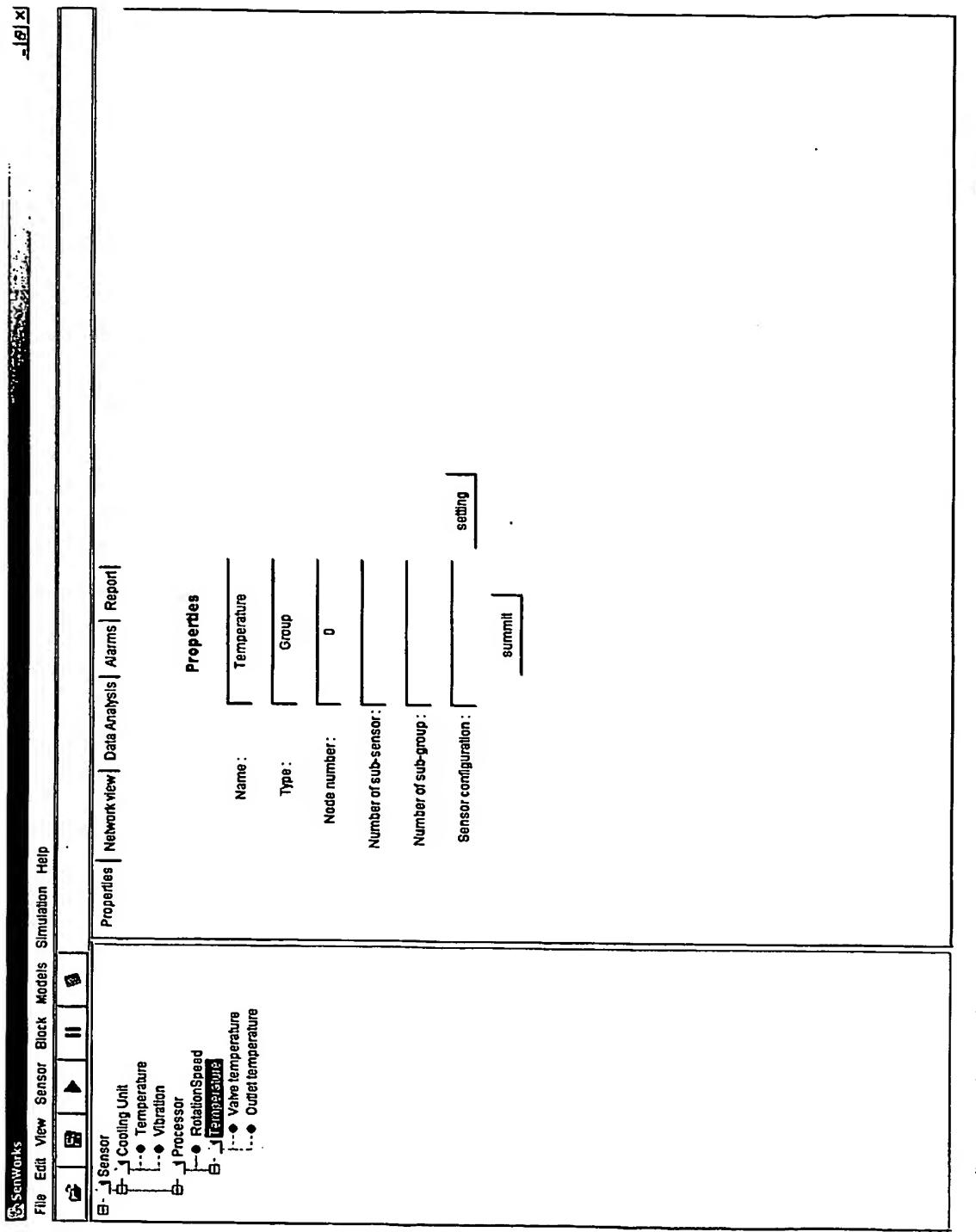


Figure 11

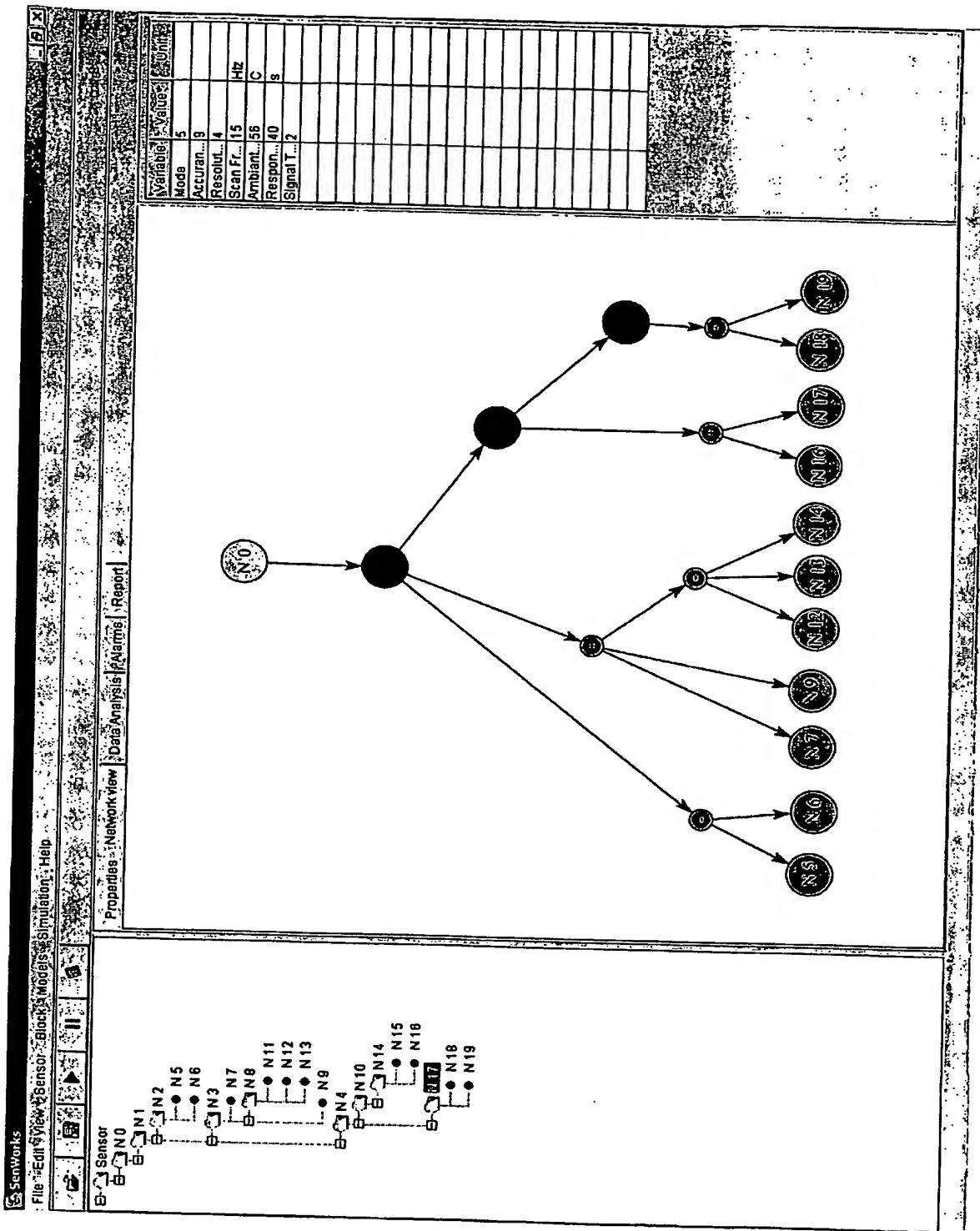


Figure 12

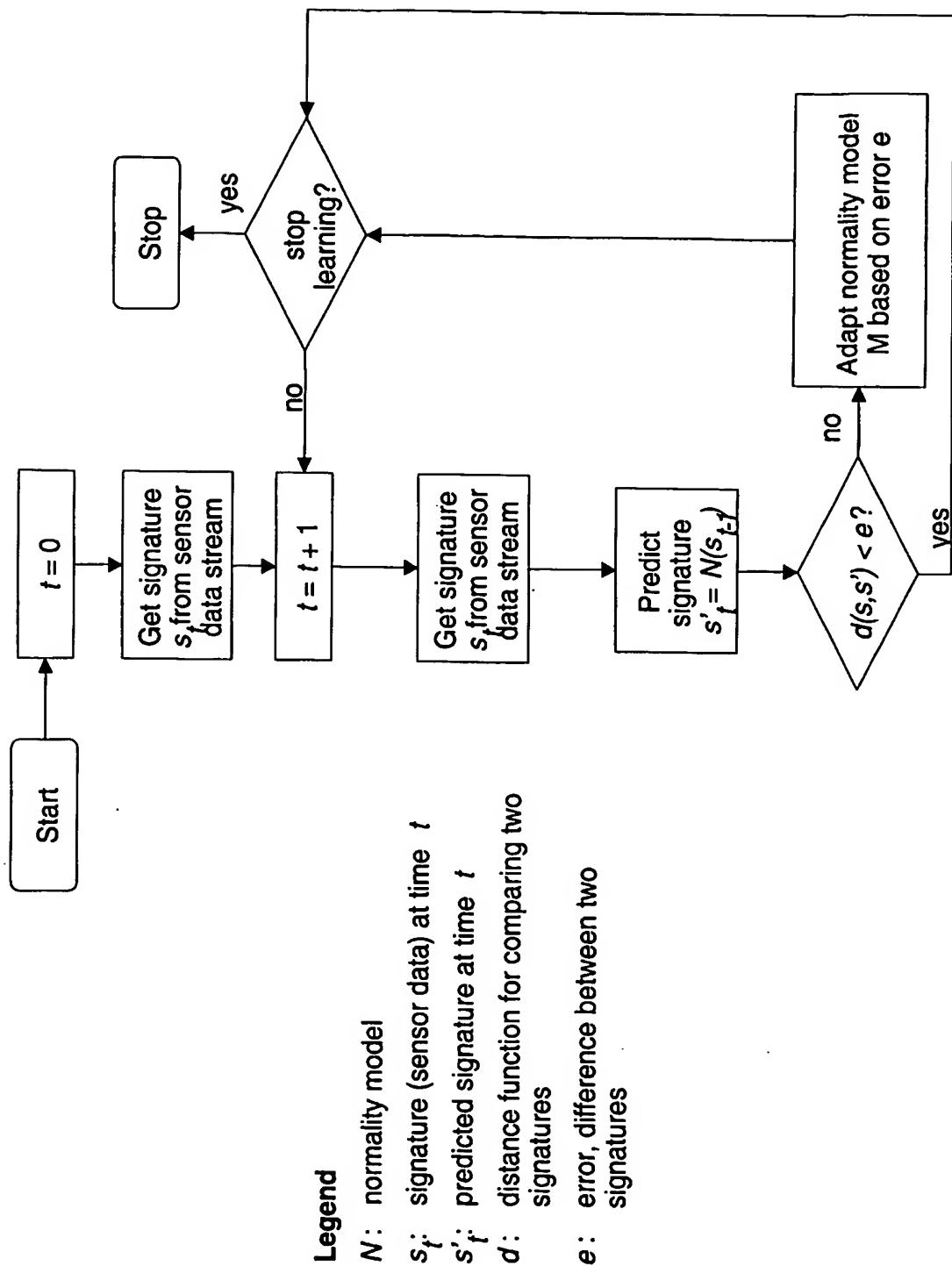


Figure 13

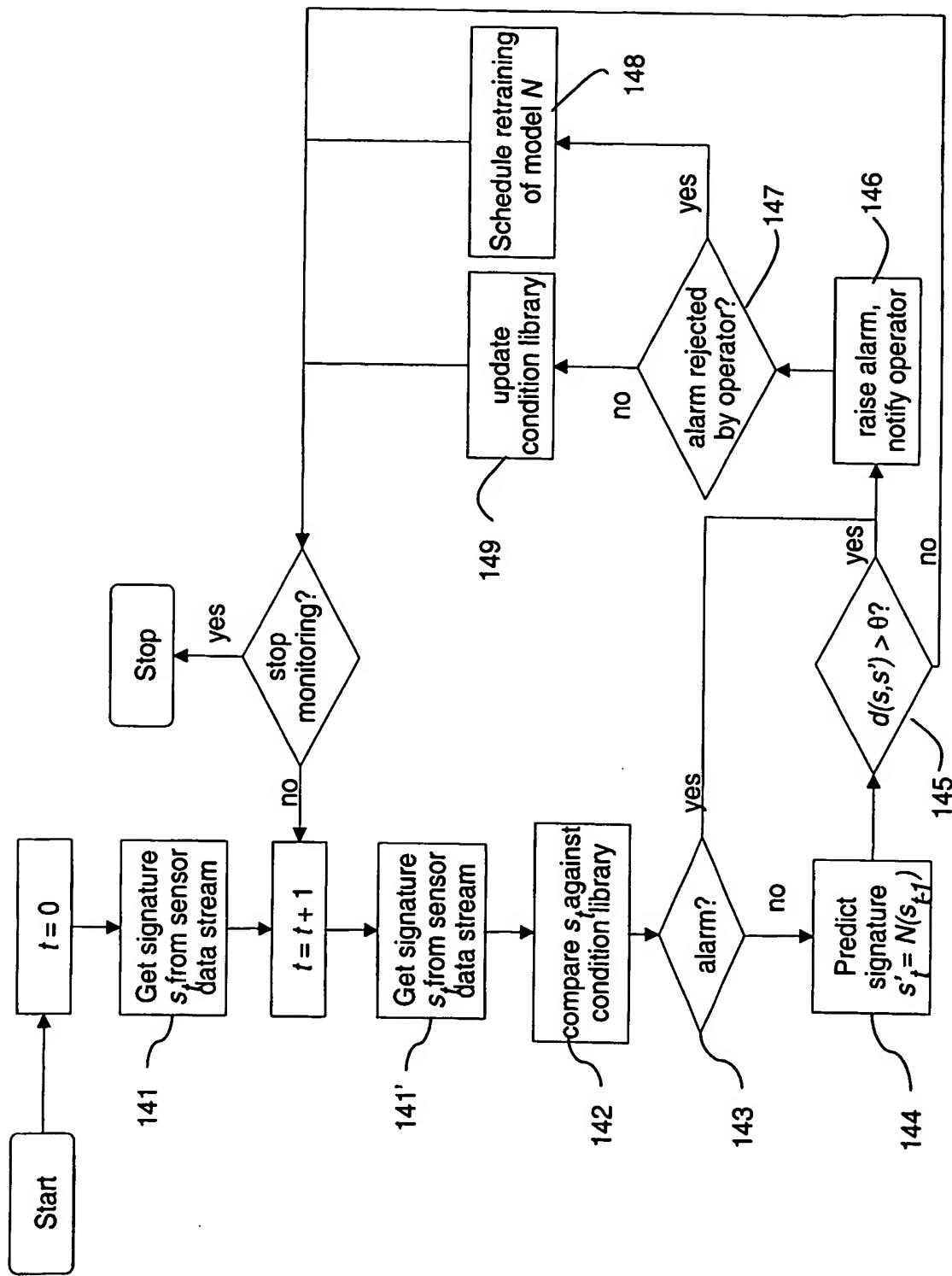


Figure 14

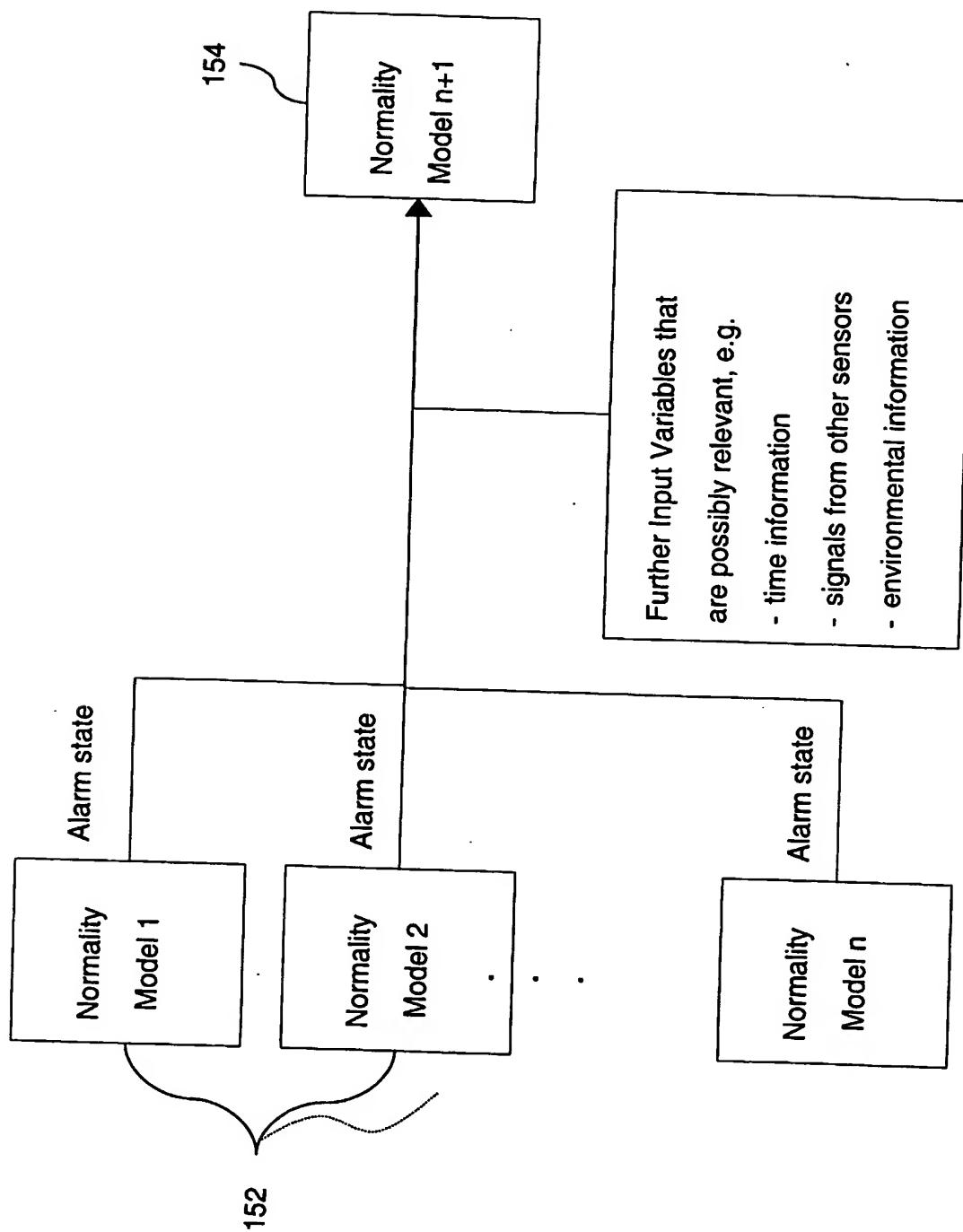


Figure 15